

The Fabricator's 2025 FAB 40

The FAB 40 list is created with the help of those metal fabricators willing to share their revenue numbers and company information with The Fabricator and its readership.

The Fabricator takes the information and identifies the 40 most successful metal fabricating operations on the basis of 2024 reported revenue. (Because most, if not all, companies are privately held, independent verification of reported revenue is not possible.) More specifically, we look for information from companies that earn the majority of its revenue from contract and custom manufacturing involving sheet metal, plate fabrication, or tube fabrication. The results are published in our June edition.

Join the FAB 40

Is your company in the custom or contract metal fabrication business? Interested in being part of the 2026 FAB 40?

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2024 Revenue: \$581.6 million

Projected 2025 Revenue: \$575 million

Headquarters: Milwaukee , WI

Company Locations: 22

Employees: 2287

Services: Plate Fabrication, Sheet Metal Fabrication, Tube and Pipe Fabrication

Markets Served: Agriculture, Construction, Military/Defense, Recreation (Rv's, ATV's, etc.), Transportation (rail, trucking, etc.)



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2 Cadrex Manufacturing Solutions

2024 Revenue: \$455 million

Projected 2025 Revenue: \$500 million

Headquarters: Romeoville , IL

Company Locations: 21

Employees: 2000

Services: Sheet Metal Fabrication, Other , Metal Stamping, Precision Machining, Injection Molding, Mechanical Assembly, Integration & Testing

Markets Served: Aerospace, Medical/Pharmaceutical, Military/Defense, Telecommunications, Utilities / Infrastructure



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3 BTD

2024 Revenue: \$310.4 million

Projected 2025 Revenue: \$293 million

Headquarters: Detroit Lakes , MN

Company Locations: 5

Employees: 1220

Services: Plate Fabrication, Sheet Metal Fabrication

Markets Served: Agriculture, Automotive (cars, light trucks), Construction, Heavy Equipment, Recreation (Rv's, ATV's, etc.)



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4 O'Neal Manufacturing Services

2024 Revenue: \$300 million

Projected 2025 Revenue: \$315 million

Headquarters: Vestavia Hills , AL

Company Locations: 10

Employees: 1248

Services: Plate Fabrication, Sheet Metal Fabrication, Structural Steel Fabrication

Markets Served: Construction, Energy/Power Generation, Heavy Equipment, Transportation (rail, trucking, etc.), Utilities / Infrastructure



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2024 Revenue: \$275 million

Projected 2025 Revenue: \$325 million

Headquarters: Ladson , SC

Company Locations: 9

Employees: 995

Services: Plate Fabrication, Sheet Metal Fabrication

Markets Served: Aerospace, Heavy Equipment, Marine, Military/Defense, Oil And Gas



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6 Anchor Fabrication

2024 Revenue: \$260 million

Projected 2025 Revenue: \$283 million

Headquarters: Southlake , TX

Company Locations: 4

Employees: 1200

Services: Plate Fabrication, Sheet Metal Fabrication, Structural Steel Fabrication

Markets Served: Agriculture, Construction, Energy/Power Generation, Military/Defense, Transportation (rail, trucking, etc.)

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7 Robinson, Inc.

2024 Revenue: \$250 million

Projected 2025 Revenue: \$285 million

Headquarters: De Pere , WI

Company Locations: 4

Employees: 690

Services: Plate Fabrication, Sheet Metal Fabrication, Structural Steel Fabrication, Tube and Pipe Fabrication

Markets Served: Energy/Power Generation, Food Processing and/or Food Service, Heavy Equipment, Pulp and Paper, Utilities / Infrastructure

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8 IMS Companies, LLC.

2024 Revenue: \$226 million

Projected 2025 Revenue: \$250 million

Headquarters: Des Plaines , IL

Company Locations: 6

Employees: 1200

Services: Sheet Metal Fabrication

Markets Served: Appliance, Energy/Power Generation, Transportation (rail, trucking, etc.), Utilities / Infrastructure

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2024 Revenue: \$210 million
Projected 2025 Revenue: \$220 million
Headquarters: Georgetown , MA
Company Locations: 12
Employees: 700
Services: Sheet Metal Fabrication, Tube and Pipe Fabrication
Markets Served: Aerospace, Electronics/Precision Equipment, Medical/Pharmaceutical, Military/Defense, Utilities / Infrastructure



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10 Major Tool and Machine, Inc.

2024 Revenue: \$205 million
Projected 2025 Revenue: \$210 million
Headquarters: Indianapolis , IN
Company Locations: 1
Employees: 484
Services: Plate Fabrication, Sheet Metal Fabrication
Markets Served: Aerospace, Energy/Power Generation, Military/Defense, Oil And Gas



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11 Ironform

2024 Revenue: \$200 million
Projected 2025 Revenue: \$250 million
Headquarters: Chicago , IL
Company Locations: 8
Employees: 750
Services: Plate Fabrication, Sheet Metal Fabrication, Structural Steel Fabrication, Tube and Pipe Fabrication
Markets Served: Agriculture, Construction, Heavy Equipment, Transportation (rail, trucking, etc.)



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12 Standard Iron & Wire Works LLC

2024 Revenue: \$166 million
Projected 2025 Revenue: \$155 million
Headquarters: Monticello , MN
Company Locations: 9
Employees: 532
Services: Plate Fabrication, Sheet Metal Fabrication, Structural Steel Fabrication, Tube and Pipe Fabrication, Other , Tanks
Markets Served: Agriculture, Construction, Energy/Power Generation, Heavy Equipment, Transportation (rail, trucking, etc.)



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2024 Revenue: \$150 million

Projected 2025 Revenue: \$185 million

Headquarters: Allenton , WI

Company Locations: 6

Employees: 850

Services: Sheet Metal Fabrication

Markets Served: Energy/Power Generation, Telecommunications, Utilities / Infrastructure, Other , Data Center, Renewable Energy



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14 Steel Craft

2024 Revenue: \$140 million

Projected 2025 Revenue: \$150 million

Headquarters: Hartford , WI

Company Locations: 4

Employees: 450

Services: Plate Fabrication, Sheet Metal Fabrication, Tube and Pipe Fabrication, Other , Coatings and Assembly

Markets Served: Energy/Power Generation, Military/Defense, Utilities / Infrastructure



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15 Morton Industries LLC

2024 Revenue: \$127 million

Projected 2025 Revenue: \$135 million

Headquarters: Morton , IL

Company Locations: 5

Employees: 750

Services: Sheet Metal Fabrication

Markets Served: Energy/Power Generation, Heavy Equipment, Utilities / Infrastructure



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16 Petersen Inc.

2024 Revenue: \$117 million

Projected 2025 Revenue: \$121 million

Headquarters: Ogden , UT

Company Locations: 2

Employees: 470

Services: Plate Fabrication, Structural Steel Fabrication

Markets Served: Aerospace, Energy/Power Generation, Heavy Equipment, Medical/Pharmaceutical, Military/Defense



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2024 Revenue: \$105 million (sheet metal revenue; \$187 million total revenue)

Projected 2025 Revenue: \$111 million (sheet metal revenue; total revenue projection is \$210 million)

Headquarters: Chicago , IL

Company Locations: 14

Employees: 900

Services: Sheet Metal Fabrication, Other

Markets Served: Aerospace, Energy/Power Generation, Medical/Pharmaceutical, Military/Defense, Telecommunications



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18 Larsen Manufacturing LLC

2024 Revenue: \$103.4 million

Projected 2025 Revenue: \$112.5 million

Headquarters: Mundelein , IL

Company Locations: 7

Employees: 500

Services: Sheet Metal Fabrication

Markets Served: Appliance, Automotive (cars, light trucks), Electronics/Precision Equipment, Medical/Pharmaceutical



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19 General Stamping & Metalworks

2024 Revenue: \$101.5 million

Projected 2025 Revenue: \$110 million

Headquarters: South Bend , IN

Company Locations: 2

Employees: 355

Services: Plate Fabrication, Sheet Metal Fabrication, Tube and Pipe Fabrication

Markets Served: Agriculture, Automotive (cars, light trucks), Energy/Power Generation, Heavy Equipment, Transportation (rail, trucking, etc.)



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20 AOC Metalworks

2024 Revenue: \$97 million

Projected 2025 Revenue: \$110 million

Headquarters: Boca Raton , FL

Company Locations: 5

Employees: 385

Services: Sheet Metal Fabrication

Markets Served: Appliance, HVAC, Military/Defense

AOC METALWORKS

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2024 Revenue: \$96.4 million

Projected 2025 Revenue: \$104.6 million

Headquarters: Brookville , PA

Company Locations: 4

Employees: 398

Services: Plate Fabrication, Sheet Metal Fabrication, Tube and Pipe Fabrication

Markets Served: Agriculture, Energy/Power Generation, Heavy Equipment, Rail And Locomotive, Utilities / Infrastructure



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22 R-V Industries, Inc.

2024 Revenue: \$90 million

Projected 2025 Revenue: \$100 million

Headquarters: Honey Brook , PA

Company Locations: 6

Employees: 340

Services: Plate Fabrication

Markets Served: Energy/Power Generation, Pulp and Paper, Other , Chemical



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23 Wisconsin Steel & Tube

2024 Revenue: \$78.2 million

Projected 2025 Revenue: \$96.2 million

Headquarters: Milwaukee , WI

Company Locations: 2

Employees: 325

Services: Plate Fabrication, Sheet Metal Fabrication

Markets Served: Agriculture, Construction, Energy/Power Generation, Recreation (Rv's, ATV's, etc.)



WISCONSIN STEEL & TUBE

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24 AT&F

2024 Revenue: \$75 million

Projected 2025 Revenue: \$85 million

Headquarters: Cleveland ,

Company Locations: 5

Employees: 44111

Services: Plate Fabrication, Sheet Metal Fabrication, Structural Steel Fabrication, Tube and Pipe Fabrication

Markets Served: Construction, Energy/Power Generation, Food Processing and/or Food Service, Heavy Equipment, Military/Defense



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2024 Revenue: \$74 million

Projected 2025 Revenue: \$85 million

Headquarters: Minonk , IL

Company Locations: 2

Employees: 325

Services: Plate Fabrication, Sheet Metal Fabrication

Markets Served: Energy/Power Generation, Heavy Equipment



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26 Lou-Rich, Inc.

2024 Revenue: \$73.5 million

Projected 2025 Revenue: \$74.3 million

Headquarters: Albert Lea , MN

Company Locations: 3

Employees: 300

Services: Plate Fabrication, Sheet Metal Fabrication

Markets Served: Agriculture, Food Processing and/or Food Service, Medical/Pharmaceutical, Other , Highway Safety, Industrial Equipment



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27 Humanetics

2024 Revenue: \$73.1 million

Projected 2025 Revenue: \$78 million

Headquarters: Dallas , TX

Company Locations: 3

Employees: 384

Services: Sheet Metal Fabrication

Markets Served: Energy/Power Generation, Medical/Pharmaceutical, Oil And Gas, Telecommunications, Utilities / Infrastructure



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28 Alinabal Group

2024 Revenue: \$65 million

Projected 2025 Revenue: \$105 million

Headquarters: Milford , CT

Company Locations: 5

Employees: 260

Services: Plate Fabrication, Sheet Metal Fabrication, Other , tooling and prototypes

Markets Served: Electronics/Precision Equipment, Energy/Power Generation, Medical/Pharmaceutical, Recreation (Rv's, ATV's, etc.)



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2024 Revenue: \$58.7 million

Projected 2025 Revenue: \$73 million

Headquarters: Riverdale , NJ

Company Locations: 4

Employees: 305

Services: Sheet Metal Fabrication, Other , design, machining, finishing, assembly and integrations services

Markets Served: Electronics/Precision Equipment, Medical/Pharmaceutical, Utilities / Infrastructure, Other , Interactive Kiosks

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EVS METAL
Precision Metal Solutions

30 Nu-Way Industries Inc.

2024 Revenue: \$57.2 million

Projected 2025 Revenue: \$63 million

Headquarters: Elk Grove Village , IL

Company Locations: 1

Employees: 260

Services: Sheet Metal Fabrication

Markets Served: Appliance, Electronics/Precision Equipment, Energy/Power Generation, Fitness/Health, Telecommunications

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31 OEM Fabricators

2024 Revenue: \$54 million

Projected 2025 Revenue: \$54 million

Headquarters: Woodville , WI

Company Locations: 3

Employees: 275

Services: Plate Fabrication, Sheet Metal Fabrication

Markets Served: Construction, Heavy Equipment, Oil And Gas, Rail And Locomotive, Transportation (rail, trucking, etc.)

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32 Cupples' J&J Company Inc.

2024 Revenue: \$53.4 million

Projected 2025 Revenue: \$62 million

Headquarters: Jackson , TN

Company Locations: 3

Employees: 257

Services:

Markets Served: Agriculture, Energy/Power Generation, Food Processing and/or Food Service, Heavy Equipment, Utilities / Infrastructure

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2024 Revenue: \$51.1 million

Projected 2025 Revenue: \$65 million

Headquarters: Waunakee , WI

Company Locations: 2

Employees: 225

Services: Sheet Metal Fabrication

Markets Served: Appliance, Energy/Power Generation, HVAC, Telecommunications



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34 DeWys Metal Solutions

2024 Revenue: \$50 million

Projected 2025 Revenue: \$66 million

Headquarters: Marne , MI

Company Locations: 4

Employees: 300

Services:

Markets Served: Electronics/Precision Equipment, Energy/Power Generation, Furniture, Medical/Pharmaceutical, Other , Data Centers



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35 Rock Run Industries

2024 Revenue: \$48.5 million

Projected 2025 Revenue: \$55 million

Headquarters: Millersburg , IN

Company Locations: 2

Employees: 135

Services: Sheet Metal Fabrication, Structural Steel Fabrication, Tube and Pipe Fabrication

Markets Served: Furniture, Recreation (Rv's, ATV's, etc.)



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36 Special Products & Mfg., Inc.

2024 Revenue: \$45.9 million

Projected 2025 Revenue: \$48 million

Headquarters: Rockwall , TX

Company Locations: 3

Employees: 200

Services: Sheet Metal Fabrication

Markets Served: Heavy Equipment, Medical/Pharmaceutical, Oil And Gas, Rail And Locomotive, Transportation (rail, trucking, etc.)



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2024 Revenue: \$45.5 million
Projected 2025 Revenue: \$50 million
Headquarters: Norcross , GA
Company Locations: 5
Employees: 190
Services: Plate Fabrication, Sheet Metal Fabrication, Structural Steel Fabrication
Markets Served: Agriculture, Energy/Power Generation, Heavy Equipment, Rail And Locomotive, Telecommunications



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38 Dalsin Industries

2024 Revenue: \$43.3 million
Projected 2025 Revenue: \$47 million
Headquarters: Minneapolis , MN
Company Locations: 2
Employees: 128
Services: Plate Fabrication, Sheet Metal Fabrication, Structural Steel Fabrication
Markets Served: Construction, Energy/Power Generation, HVAC, Recreation (Rv's, ATV's, etc.), Transportation (rail, trucking, etc.)



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39 Alacriant Inc.

2024 Revenue: \$41.5 million
Projected 2025 Revenue: \$45 million
Headquarters: Streetsboro , OH
Company Locations: 2
Employees: 150
Services: Plate Fabrication, Sheet Metal Fabrication, Tube and Pipe Fabrication
Markets Served: Agriculture, Construction, Energy/Power Generation, Military/Defense, Utilities / Infrastructure



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40 Allegiant Manufacturing

2024 Revenue: \$40.2 million
Projected 2025 Revenue: \$42.1 million
Headquarters: Gallatin , TN
Company Locations: 3
Employees: 132
Services: Plate Fabrication, Sheet Metal Fabrication, Tube and Pipe Fabrication
Markets Served: Agriculture, Rail And Locomotive, Transportation (rail, trucking, etc.), Utilities / Infrastructure, Other , Storage Products



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[Digitizing information and AI in the changing job shop with Sunny Han](#)

Podcast:

[Next-Gen Metal Fab](#)

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[Ep. 016](#)

In this episode of the Next-Gen Metal Fab Podcast, host Tim Heston speaks with Sunny Han, FMA member...

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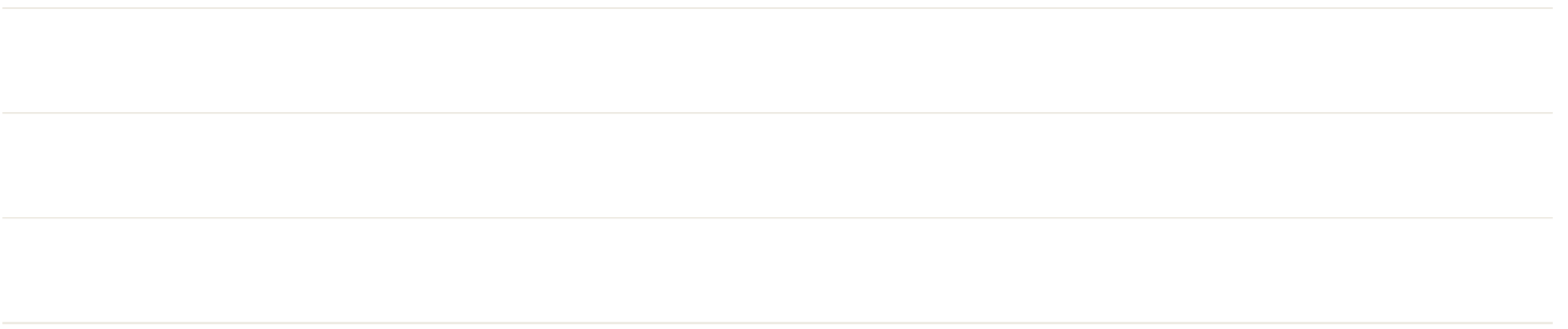
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